

ANALYZER SOLUTIONS FOR YOUR PROCESS!

AMETEK Model 241CE II Hydrocarbon Dew Point Analyzer

THE NEED

Natural gas producers, distributors, and industrial consumers understand the importance of ensuring that natural gas meets various strict quality specifications which typically include a maximum hydrocarbon dew point temperature. Even relatively small quantities of liquids in natural gas transmission lines can damage sensitive metering equipment, plug lines, interfere with odorants, and most importantly, create unsafe conditions. Liquid drop out is not only an operational and safety concern, but may also result in errors in other critical measurement equipment. Hydrocarbon liquids in natural gas delivered to end-users can cause damage to gas turbines, upset plants using natural gas as chemical feedstock, increase emissions from burners, and compromise safety.

In many applications, automated on-line analyzers, such as the Western Research 241CE II Hydrocarbon Dew Point Analyzer, are replacing manual chilled mirror devices or calculation methods, which have traditionally been used to determine hydrocarbon dew point temperature. For over 15 years, AMETEK Western Research has provided an accurate and low-maintenance analyzer for automated direct measurement of hydrocarbon dew point temperature in natural gas streams, using a patented chilled mirror design.

DIRECT MEASUREMENT

The Model 241CE II Analyzer uses a thermoelectric cooler to control the temperature of a two surface mirror. During each measuring cycle the microcontroller cools the mirror at a controlled rate until the optics have detected changes in light intensity that occur when liquids condense on the two surfaces of the mirror. Differences in surface tensions between liquid hydrocarbons and other condensables enable the analyzer to reject non-hydrocarbon dew points. This ability along with sensitive optics and a precisely controlled cooling rate provides improved accuracy and repeatability compared to a manual chilled mirror type device which depends on the training of the operator. The temperature of the mirror in the 241CE II is measured using a Platinum RTD which provides higher accuracy and long term stability compared to thermocouples.

The Model 241CE II is designed for unattended operation, in a complete package, without the need for additional remote controllers, or costly sample systems. It carries CSA and ATEX certification for use in hazardous areas using an EEx d (flameproof) type enclosure. Sample gas flows through a measuring cell mounted on the outside of the flameproof electronics enclosure which simplifies sample system maintenance.

A fully integrated sample system package, including proprietary multiple stage filtration specifically designed for natural gas samples, protects the analyzer from common natural gas contaminants (aerosols, particulates and liquid slugs) and ensures reliable, fast, and accurate means of detecting the hydrocarbon dew point temperature in natural gas applications.



Model 241CE II Hydrocarbon Dew Point Analyzer - European version shown

APPLICATIONS

- Pipeline quality and custody transfer
- Monitor inlet and outlet of storage facilities
- Control of contractual blending operations
- Monitor amount of superheat in gas turbine feed gas
- Optimizing of switch times for pressure swing adsorption

SUPERIOR BENEFITS

- Accurate and objective direct measurement of hydrocarbon dew point temperature at pipeline pressure or Cricondentherm
- Proprietary three-stage sample filter provides superior protection
- Designed for unattended operation with low maintenance
- Electricity the only consumable
- Compact design allows mounting in optional enclosures

*For water dew point or concentration, please refer to AMETEK's 3050-OLV quartz-crystal moisture analyzer.
For H₂S analysis, please refer to our Western Research® Model 933 Analyzer.*

STANDARD FEATURES

Outputs

- Hydrocarbon dew point temperature current output
- Digital communications via Modbus RTU protocol

Sample System

- Fully integrated sample system, including three-stage natural gas filter block and flow control
- Optional regulator for measurement at Cricondentherm

User Interface

- On-board microcontroller, display, and user interface
- Optional remote start of measuring cycle available via external input

PERFORMANCE SPECIFICATIONS

Methodology: Chilled-mirror

Accuracy: Hydrocarbon dew point temperature $\pm 1^{\circ}\text{C}$ ($\pm 2^{\circ}\text{F}$)

Sensitivity: Temperature $\pm 0.1^{\circ}\text{C}$ ($\pm 0.2^{\circ}\text{F}$)

Sample Transport: 1/4 inch stainless steel instrument tubing recommended (heat tracing may be required)

Typical Flow: 1 to 5 NI/min. (2 to 10 scfh) depending on sample system configuration and pressure

Ambient Temperature: 10°C to 40°C (50° to 104°F)

Cooling Capability: Typically 60°C (108°F) below the temperature at the analyzer installation. The cooling capability of the analyzer is affected by the ambient temperature, sample gas composition and the pressure. (Consult your AMETEK representative for evaluation of your application.)

Highest Measurable Dewpoint: Application dependent, typically 15°C (27°F) below the temperature at the analyzer installation

Maximum Working Pressure: 13.79 MPa (2000 psi)

Power: 120 VAC 60 Hz or 220 VAC/240 VAC 50 Hz

Power Consumption: less than 275 W

Outputs: 4-to-20 mA (isolated, loop-power by customer or optional self-powered)

Physical Dimensions (H x W x D):
840 x 575 x 300 mm (33 x 23 x 12 in.)

Weight:
45 kg (100 lbs.)

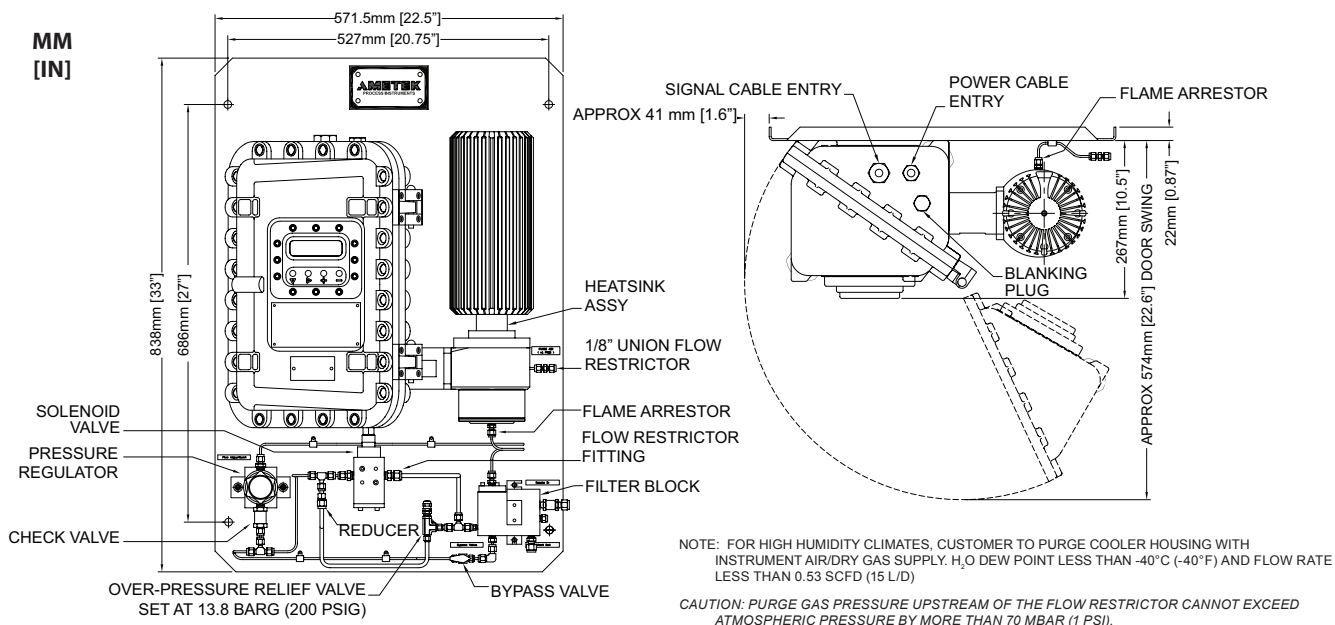
Approvals and Certifications:

Class I, Division 1, Groups C & D

ATEX II 2 G EEx d IIB T4

Russian Ex Proof Certification; 1ExdIIBT3 X

CE Compliance: Complies with all relevant European Directives



One of a family of innovative process analyzer solutions from AMETEK Process Instruments. Specifications subject to change without notice.

USA - Pennsylvania
150 Freepoint Road
Pittsburgh, PA 15238
Ph. 412-828-9040
Fax 412-826-0399

MANUFACTURING LOCATIONS



CANADA
2876 Sunridge Way N.E.
Calgary, AB T1Y 7H9
Ph. 403-235-8400
Fax 403-248-3550

USA - Delaware
455 Corporate Blvd.
Newark, DE 19702
Ph. 302-456-4400
Fax 302-456-4444

USA - Oklahoma
2001 N. Indianwood Ave.
Broken Arrow, OK 74012
Ph. 918-250-7200
Fax 918-459-0165

AMETEK
PROCESS INSTRUMENTS

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SUPPORT LOCATIONS

USA - Texas
Ph. 281-463-2820
Fax 281-463-2701

CHINA - Beijing
Ph. 86-10-85262111
Fax 86-10-85262141

CHINA - Shanghai
Ph. 86 21 6426 8111
Fax 86 21 6426 7054

FRANCE
Ph. 33 1 30 68 89 20
Fax 33 1 30 68 89 29

GERMANY
Ph. 49 21 59 91 36 0
Fax 49 21 59 91 3680

MIDDLE EAST - Dubai
Ph. 971-4-881 2052
Fax 971-4-881 2053

SINGAPORE
Ph. 65-6484-2388
Fax 65-6481-6588